

395-CK001 Quick Connect Kit Assemble Instructions

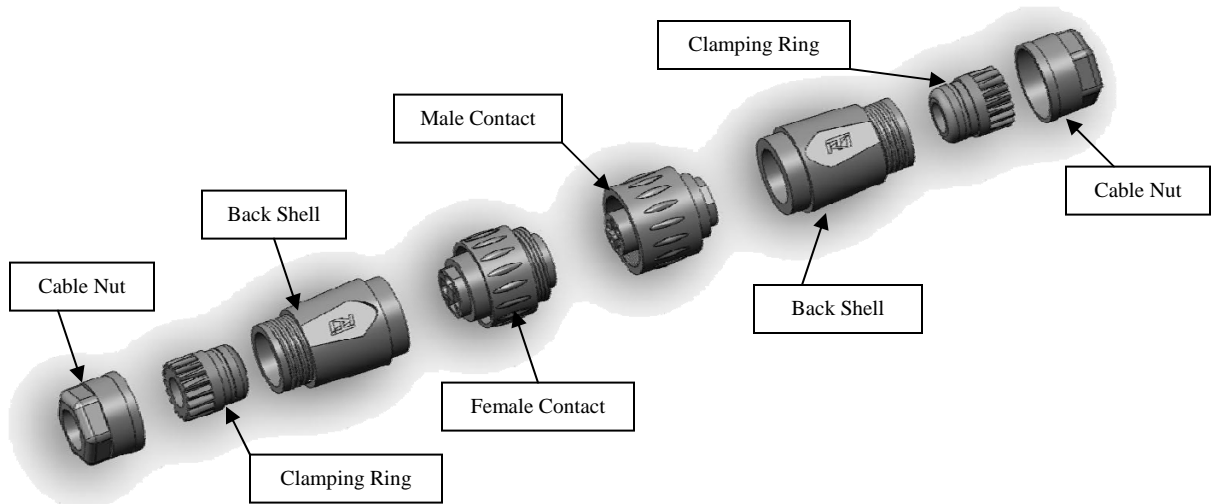


Figure 1

Install Male Contact to Power Unit Side & Female Contact to Controller Side

- Remove 1 ½ inch of jacket from cord
- Slide Cable Nut, Clamping Ring & Back Shell on to cord
- Strip 3/8 inch of insulation from each wire
- Insure each Crimping Screw is backed out enough to insert wire
- Insert each wire & tighten each Crimp Screw
- Insure each wire is properly located as noted on *figure 2* & back of both Male/Female Contact
- Tighten Back Shell on Male/Female Contact (*Use Corresponding Male/Female Contact to Aid Assembly*)
- Locate alignment pins on Clamping Ring & insert in Back Shell
- Tighten Cable Nut onto Back Shell

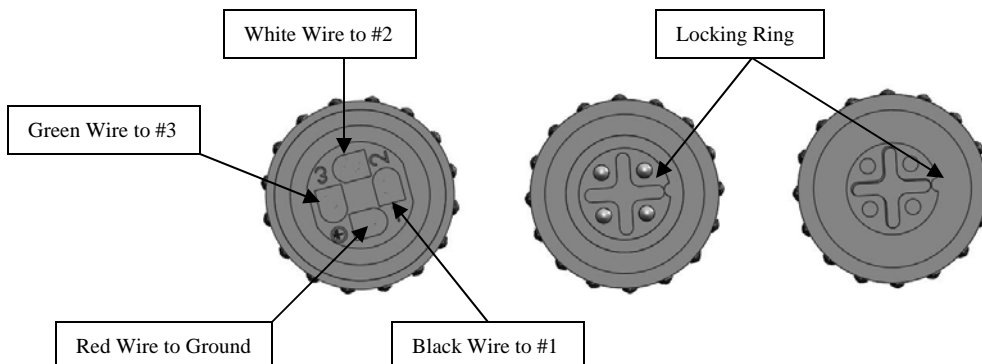


Figure 2